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# Enhanced Performance of Multilayer Optics for Water Window Microscopy

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2016 International Workshop on EUV and soft X-Ray Sources

**Torsten Feigl, Hagen Pauer, Tobias Fiedler, Marco Perske**

optiX fab GmbH, Jena

Amsterdam, November 9, 2016

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**optiX fab.**

# Outline

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- Introduction
- Multilayer collector mirror for 2.478 nm
- Multilayer turning mirror for 2.738 nm
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# Information about optiX fab.

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**2013:** August 1<sup>st</sup>: Operations start @ **optiX fab.**

**Nov 8, 2016:** Delivery of **4685 EUV and X-ray mirrors** to customers

- **Mission:** Fabrication of customized EUV optics and optical components for EUVL, synchrotron and FEL beamlines, metrology, R&D, HHG sources, and **water window microscopy**.

- **Team:**



Torsten Feigl



Marco Perske

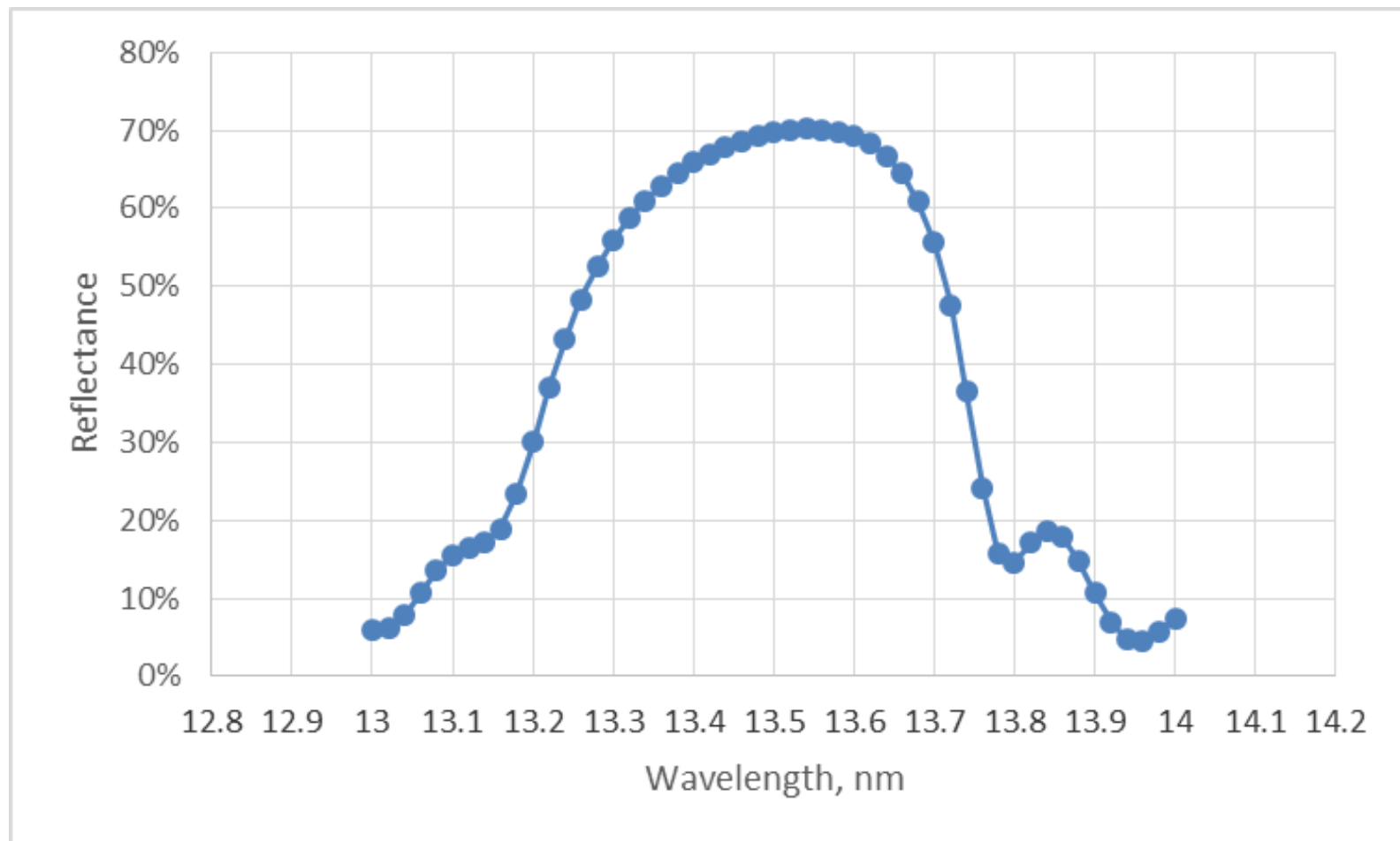


Hagen Pauer



Tobias Fiedler

# Multilayers for 13.5 nm



**R = 70.12 %**

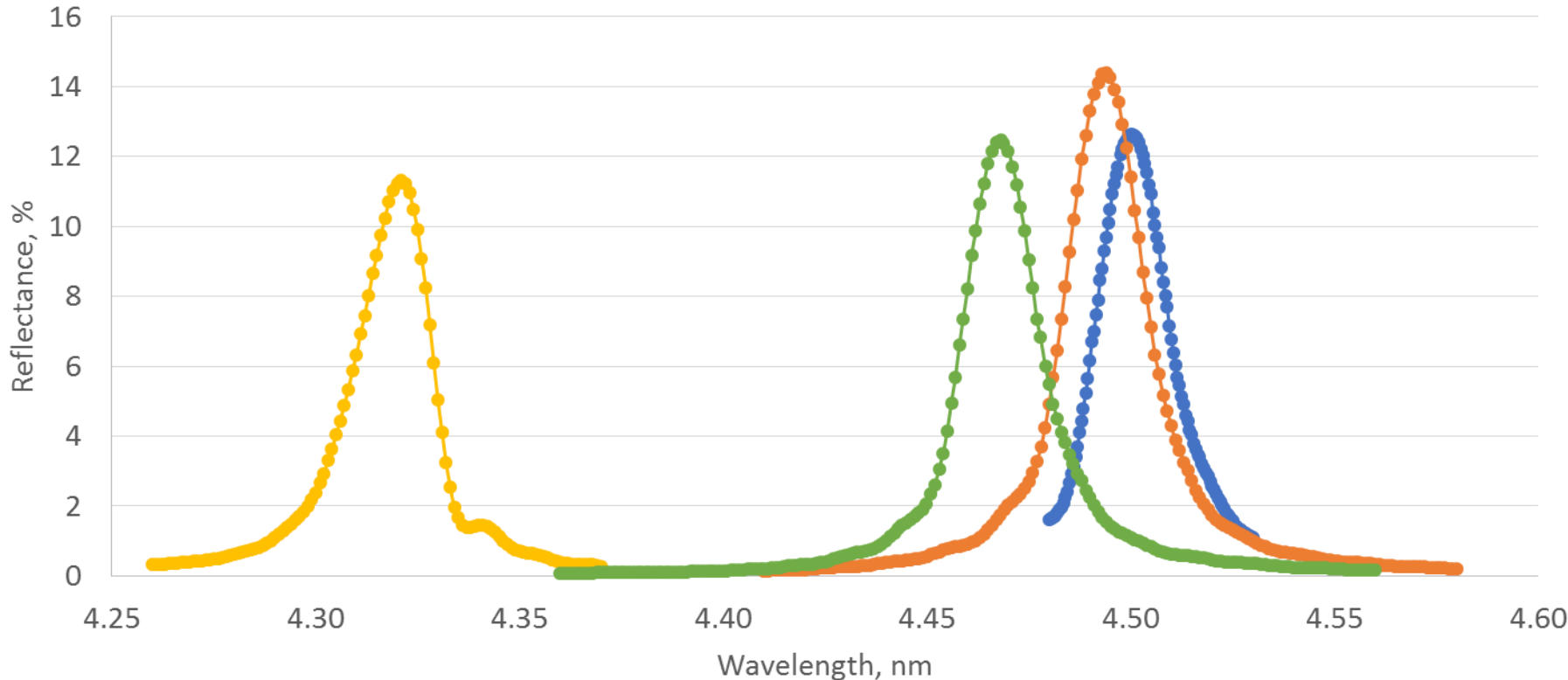
**$\lambda = 13.48$  nm**

**FWHM = 0.528 nm**

AOI = 5 deg.

Measured @PTB Berlin

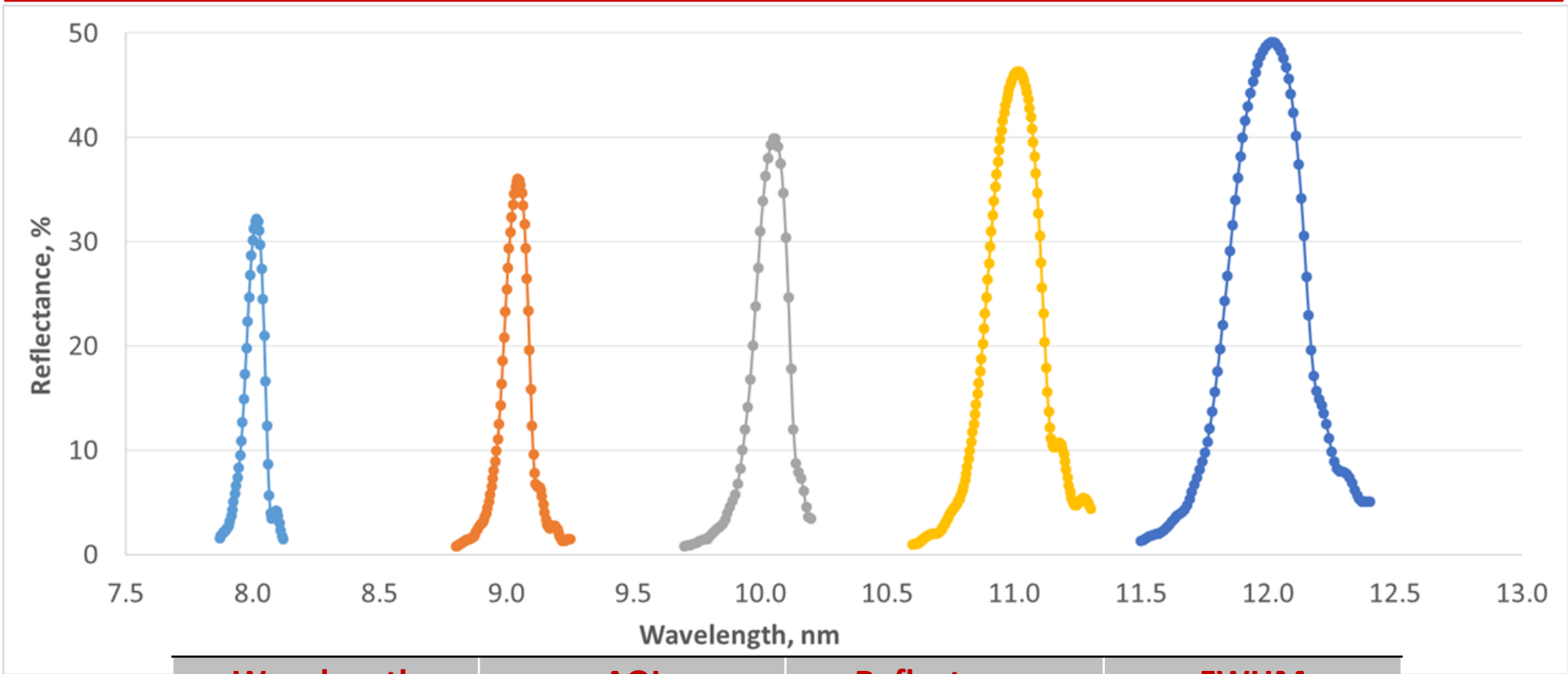
# Multilayers for 4.2 ... 4.6 nm



Wavelength	AOI	Reflectance	FWHM	Remarks
4.32 nm	1.5 deg	11.32 %	0.020 nm	
4.47 nm	14.3 deg	12.42 %	0.021 nm	unpolarized
4.49 nm	14.3 deg	14.39 %	0.022 nm	s-polarized
4.50 nm	3.0 deg	12.64 %	0.020 nm	

Measured  
@PTB Berlin

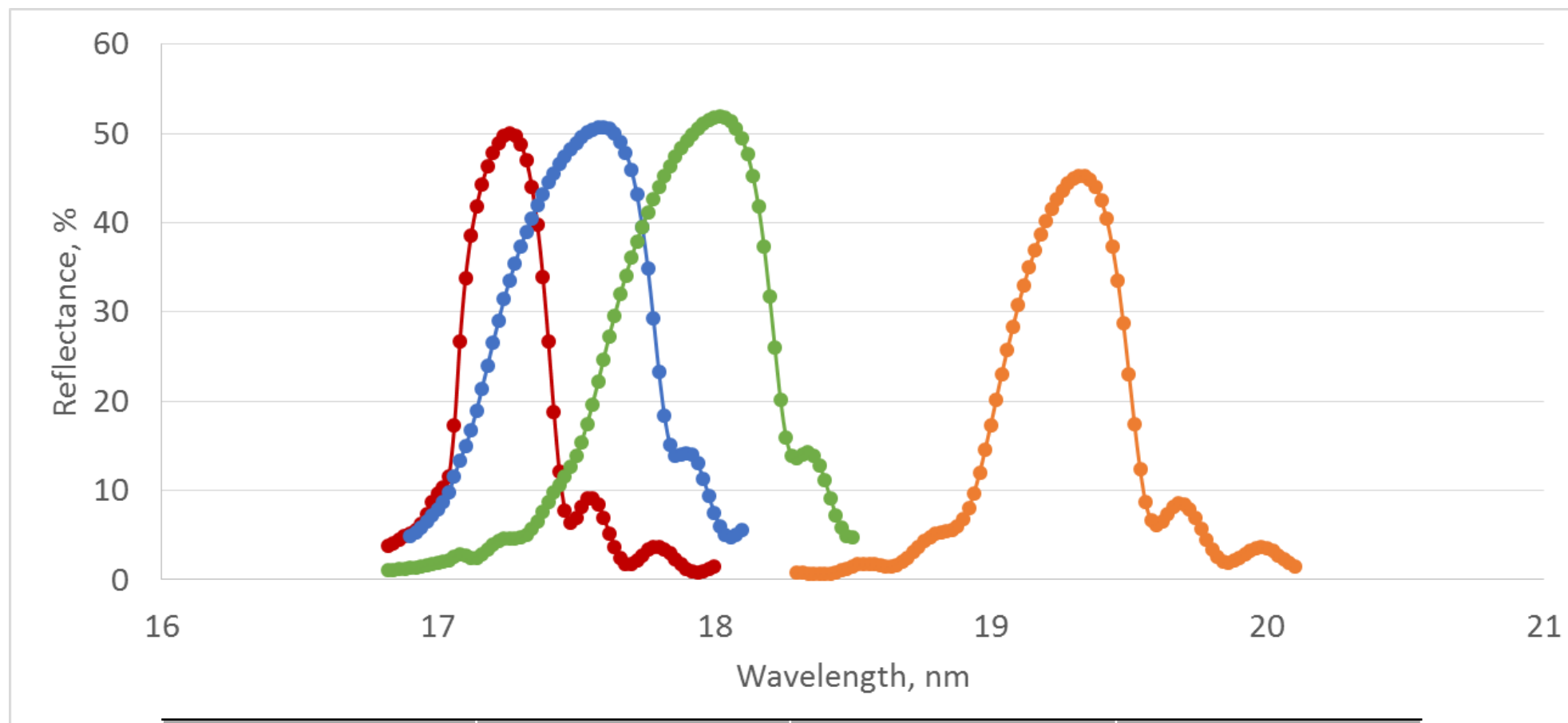
# Multilayers for 8 ... 12 nm



Wavelength	AOI	Reflectance	FWHM
8.0 nm	5 deg	32.2 %	0.08 nm
9.0 nm	5 deg	36.0 %	0.11 nm
10.0 nm	5 deg	39.9 %	0.15 nm
11.0 nm	5 deg	46.3 %	0.23 nm
12.0 nm	5 deg	49.1 %	0.33 nm

Measured  
@PTB Berlin

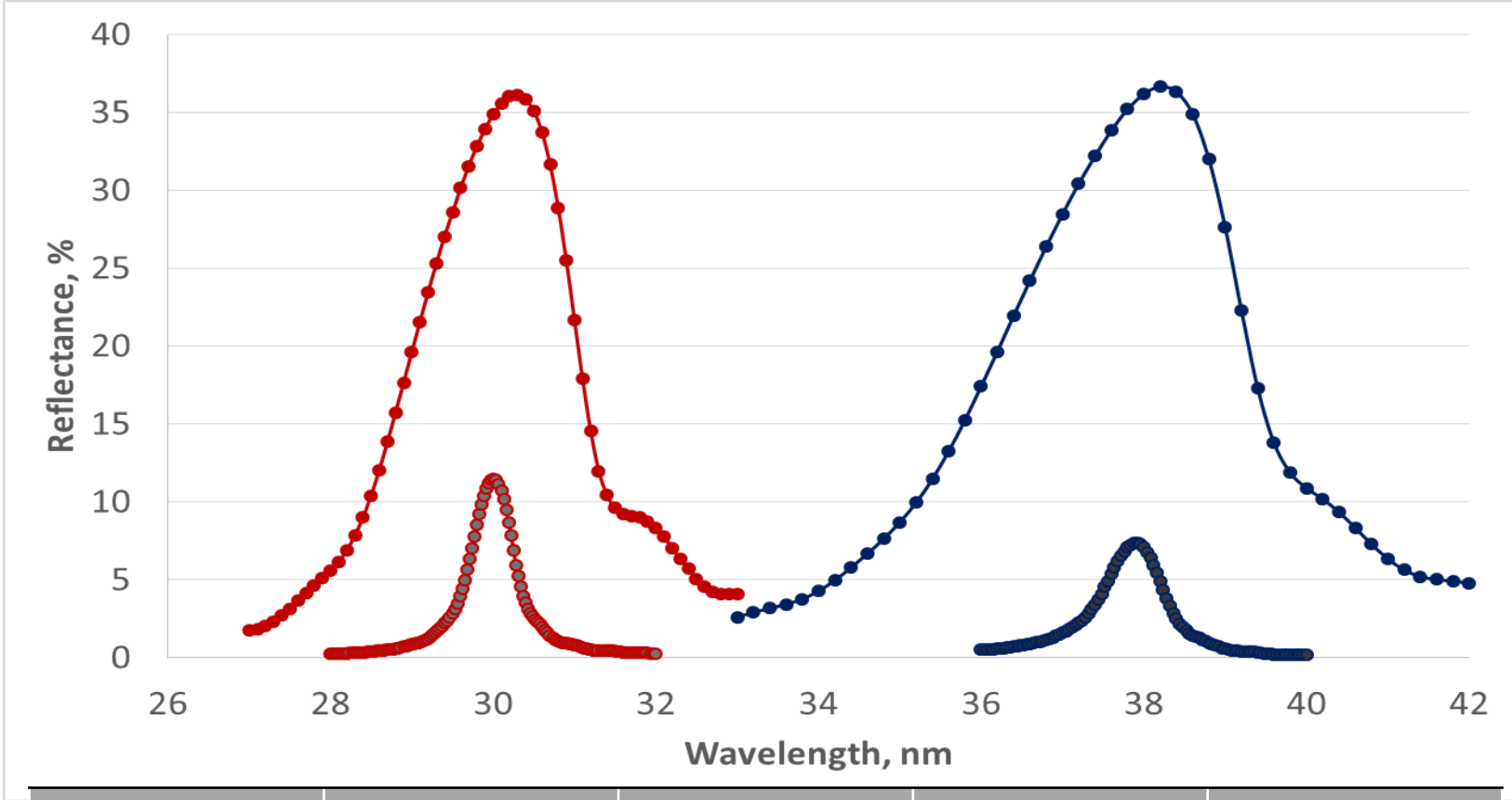
# Multilayers for 17 ... 20 nm



Wavelength	AOI	Reflectance	FWHM
17.24 nm	5 deg	50.0 %	0.33 nm
17.49 nm	5 deg	50.7 %	0.60 nm
17.91 nm	5 deg	51.9 %	0.61 nm
19.27 nm	5 deg	45.3 %	0.47 nm



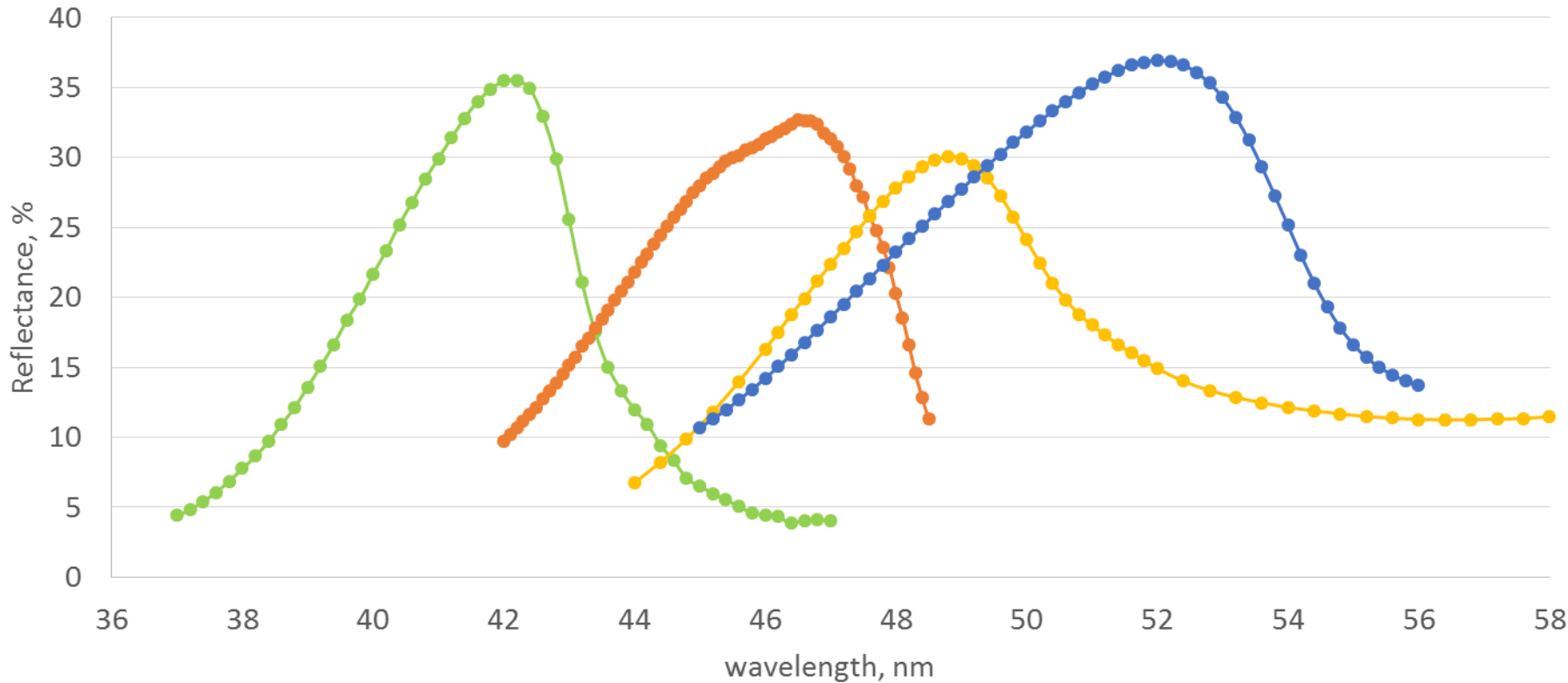
# Narrowband Multilayers for 30 ... 38 nm



Wavelength	AOI	Reflectance	FWHM	ML Design
30.0 nm	5 deg	36.1 %	2.17 nm	
30.0 nm	15 deg	11.5 %	0.60 nm	narrow band
37.9 nm	15 deg	36.7 %	3.28 nm	
38.0 nm	15 deg	7.4 %	0.86 nm	narrow band

Measured  
@PTB Berlin

# Multilayers for 42 ... 52 nm

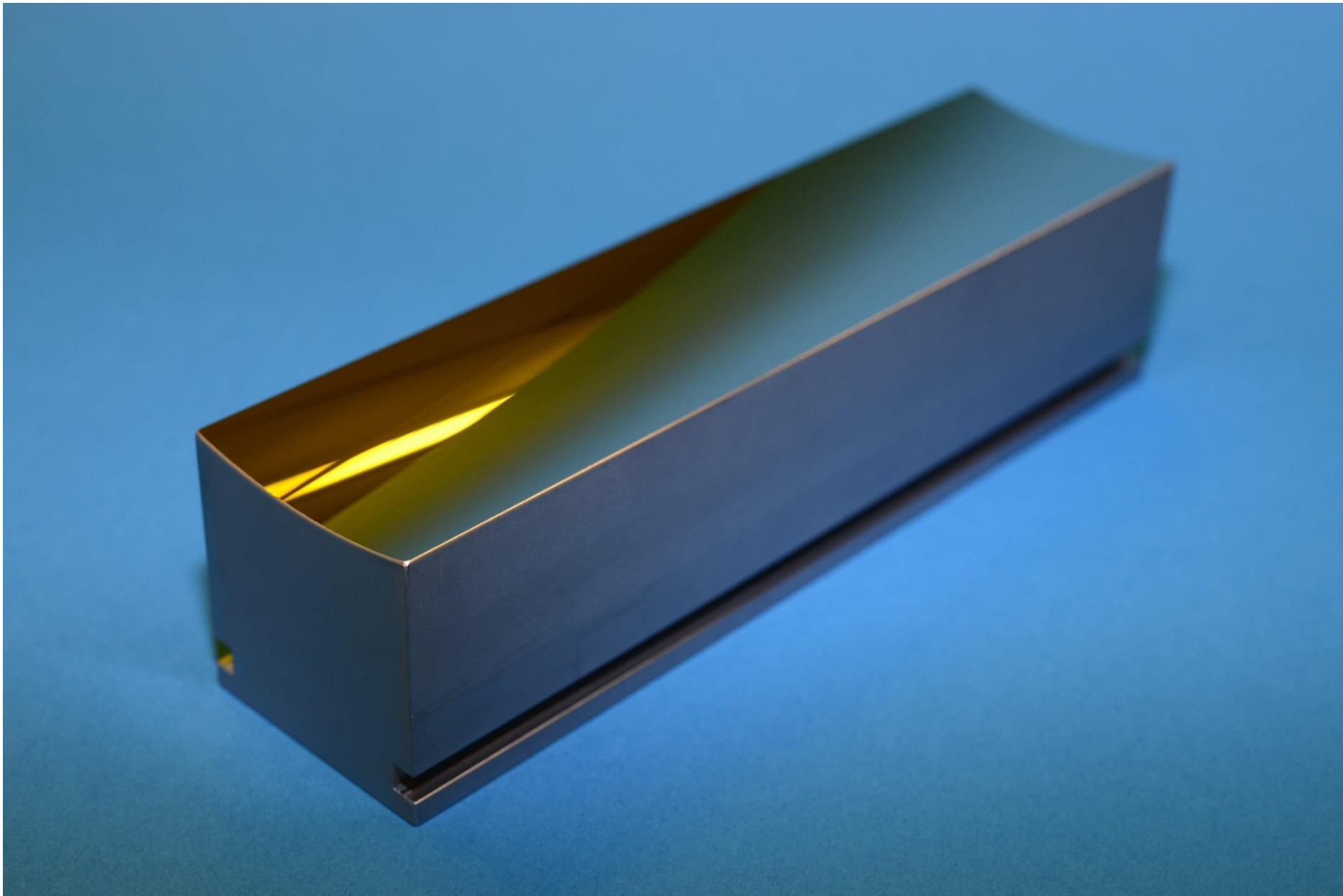


Wavelength	AOI	Reflectance	FWHM
41.5 nm	1.5 deg	35.6 %	3.86 nm
45.7 nm	1.5 deg	32.6 %	5.03 nm
49.1 nm	2.0 deg	30.1 %	5.60 nm
52.0 nm	1.5 deg	36.9 %	7.80 nm

Measured  
@PTB Berlin

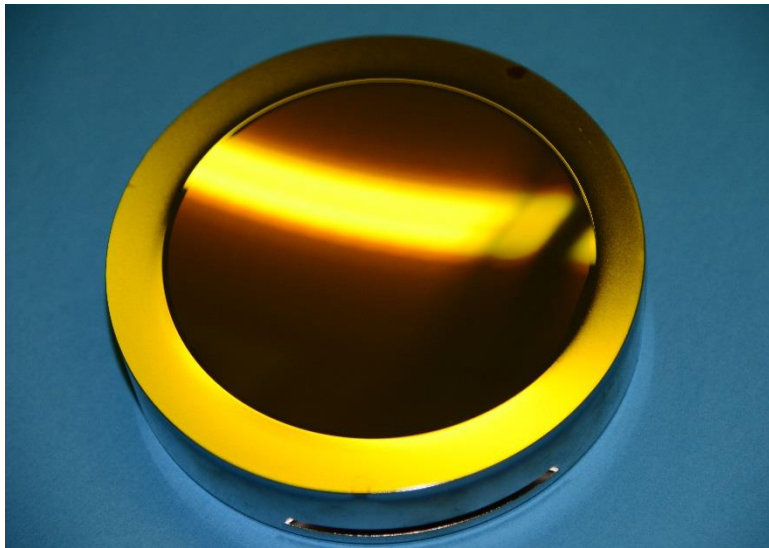
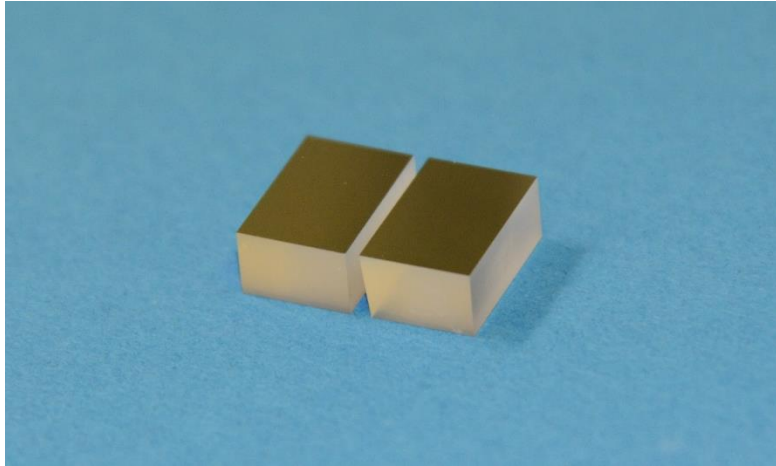
# Gold coated synchrotron optics

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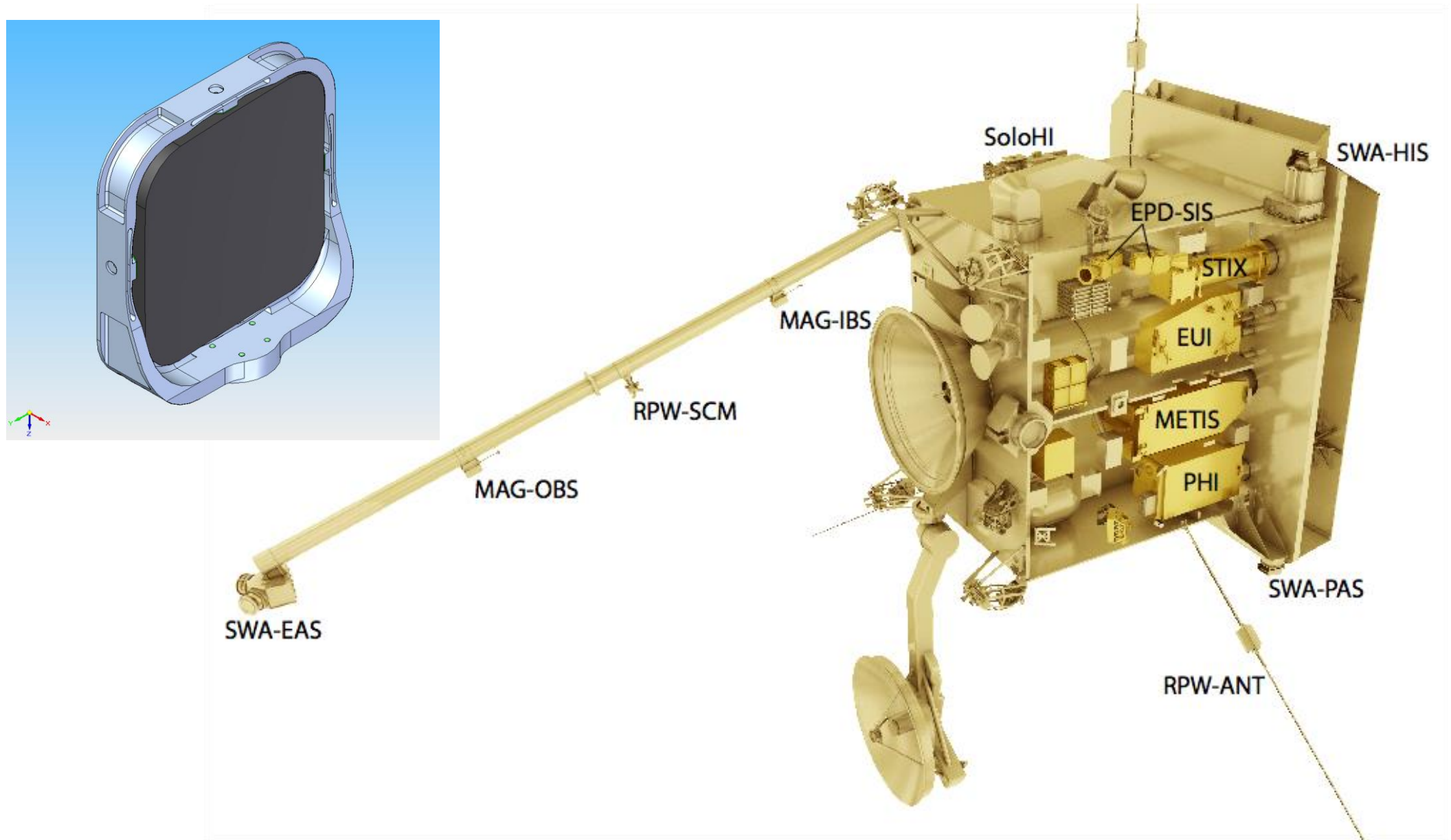
# EUV optics – made by optiX fab

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# SPICE primary mirror for Solar Orbiter for 70 ... 105 nm

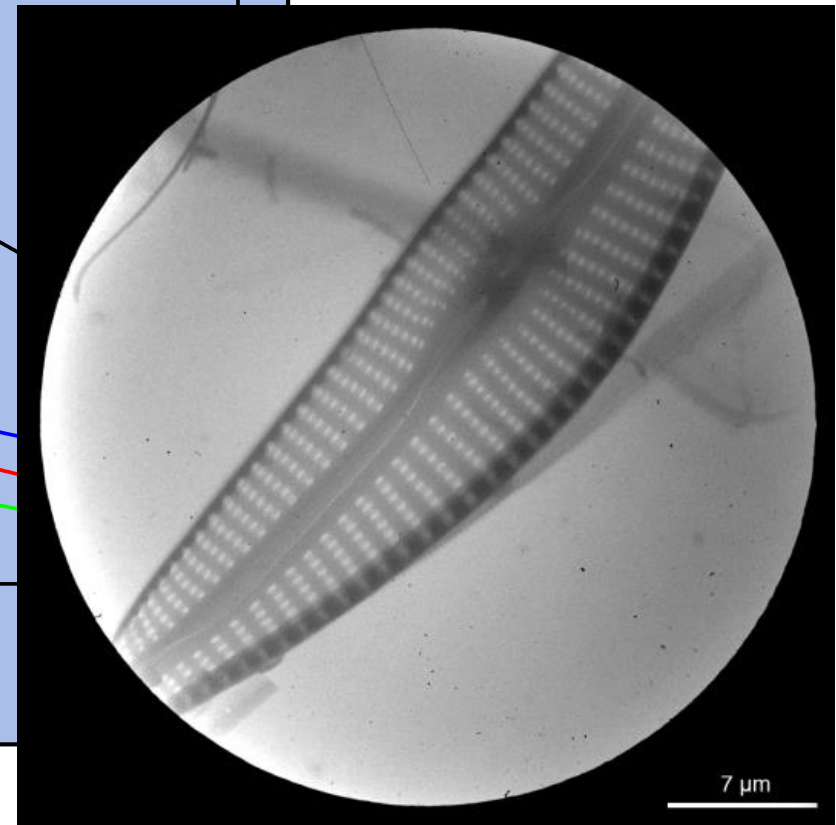
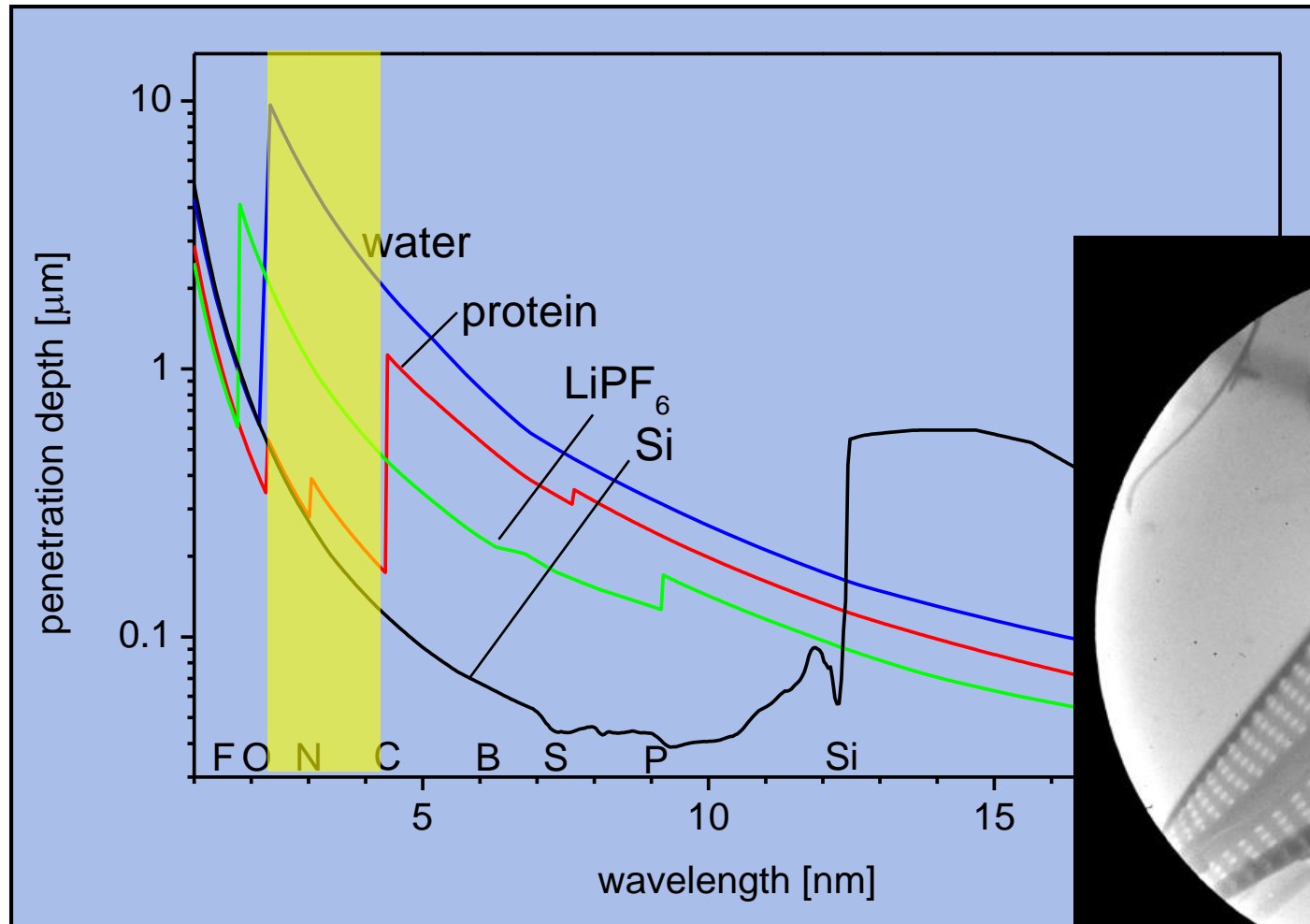


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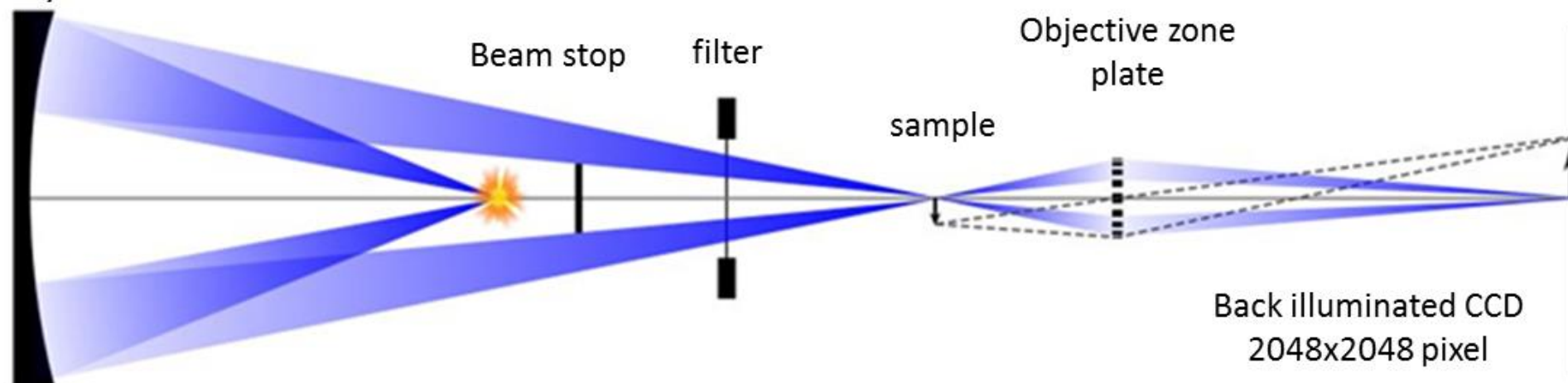
# Water window microscopy



diatom

# Laboratory Transmission X-ray Microscope @ KTH Stockholm

Multilayer condenser mirror

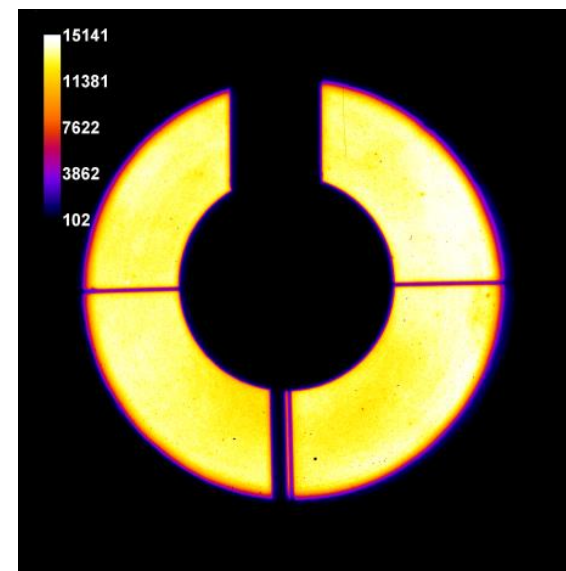


## Multilayer condenser

Coating: Cr / V  
Wavelength:  
(2.478 ± 0.01) nm  
Bandwidth: 8 pm  
mean reflectivity:  
Up to 0.6 %  
Radial aperture:  
54 mm  
Throughput:  
> 2\*10<sup>-4</sup> sr

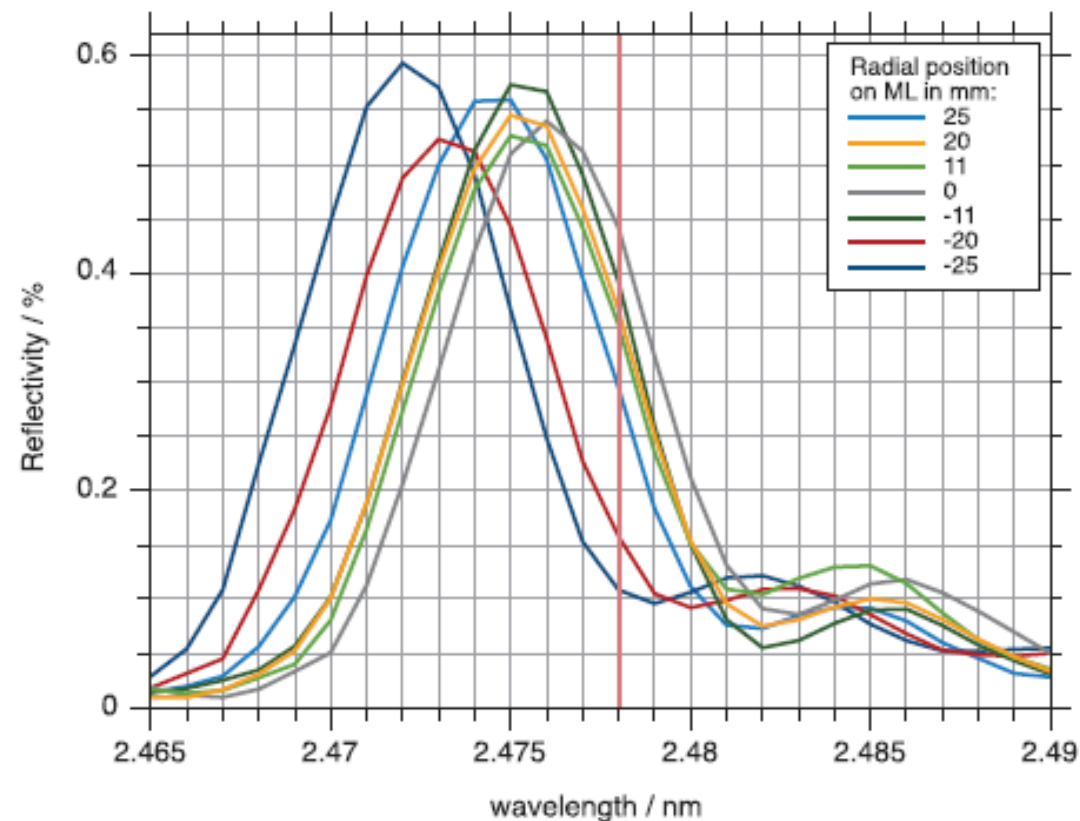
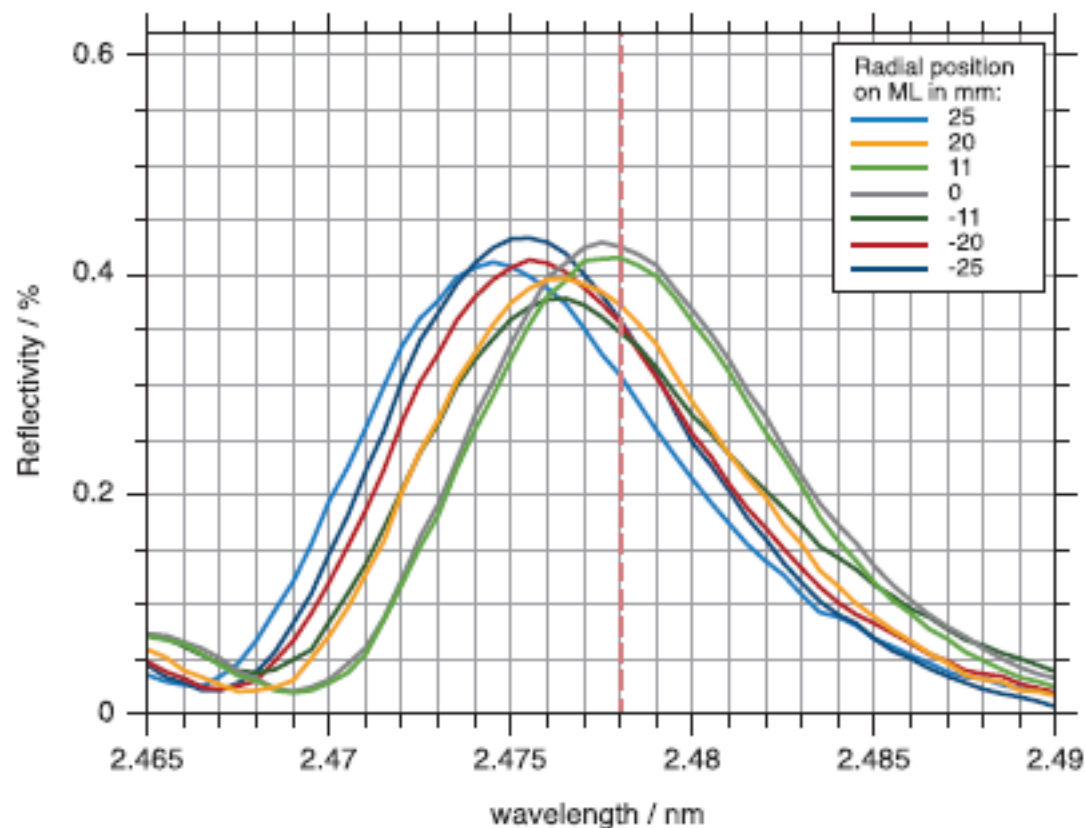


Fraunhofer  
IOF

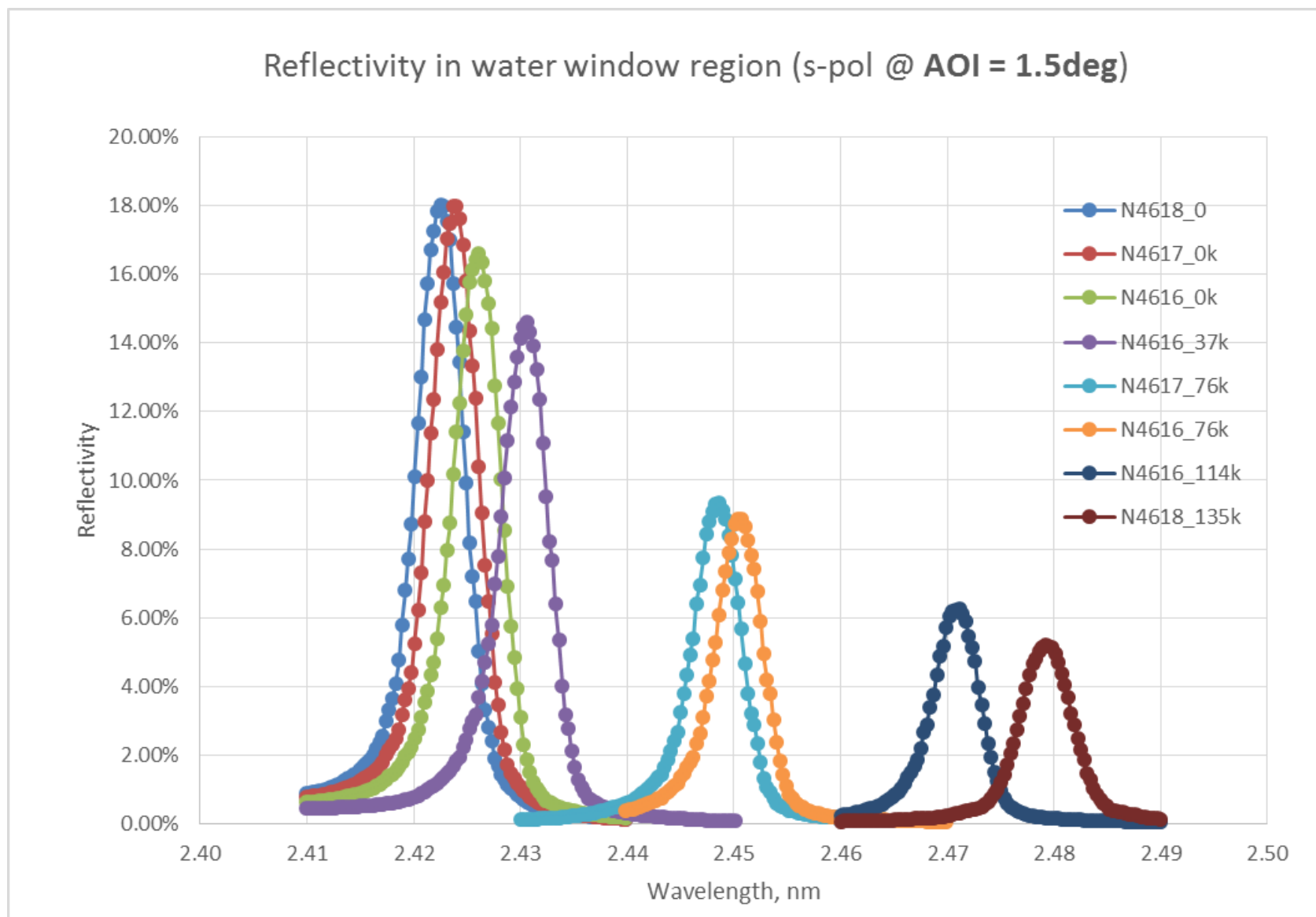




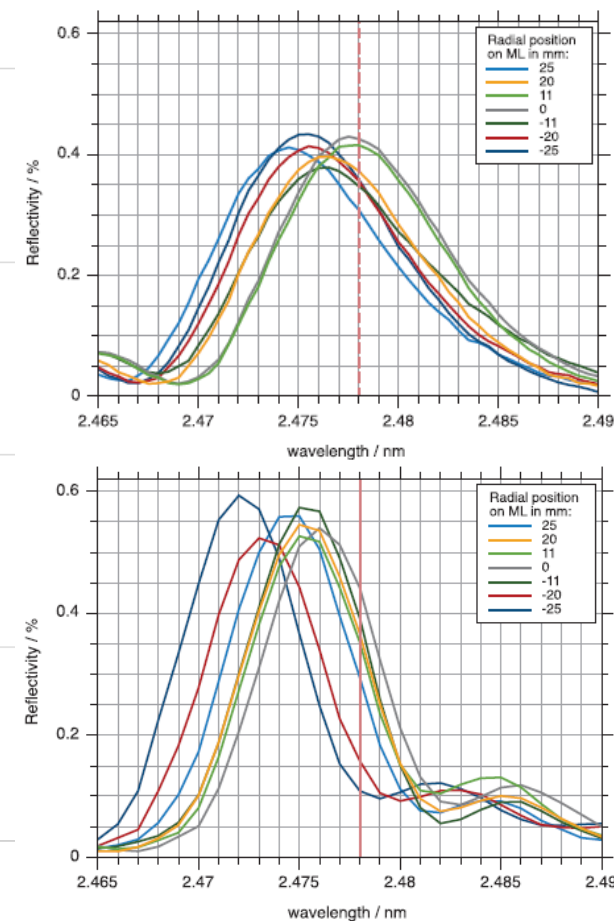
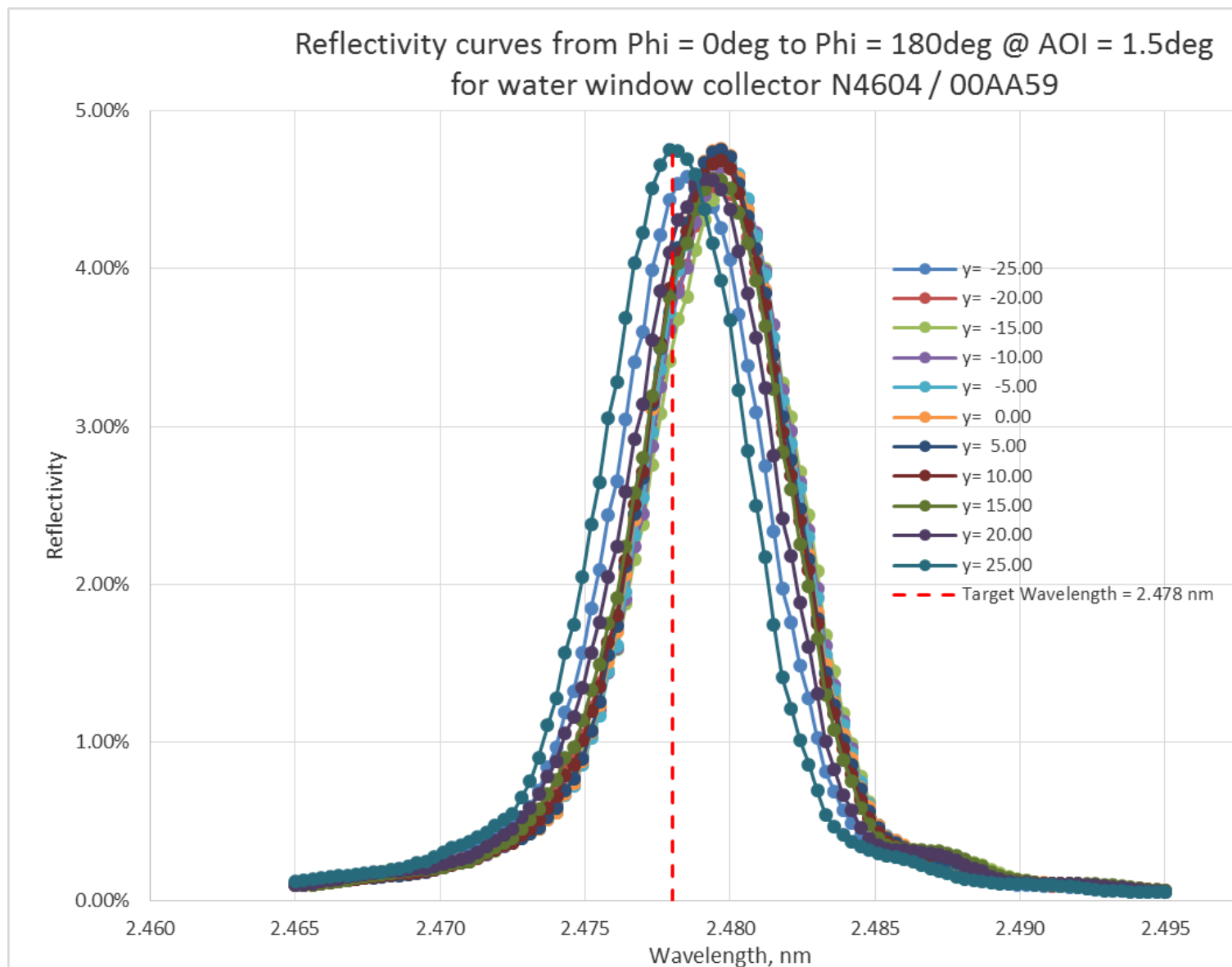
# Water window multilayer collector: optical performance



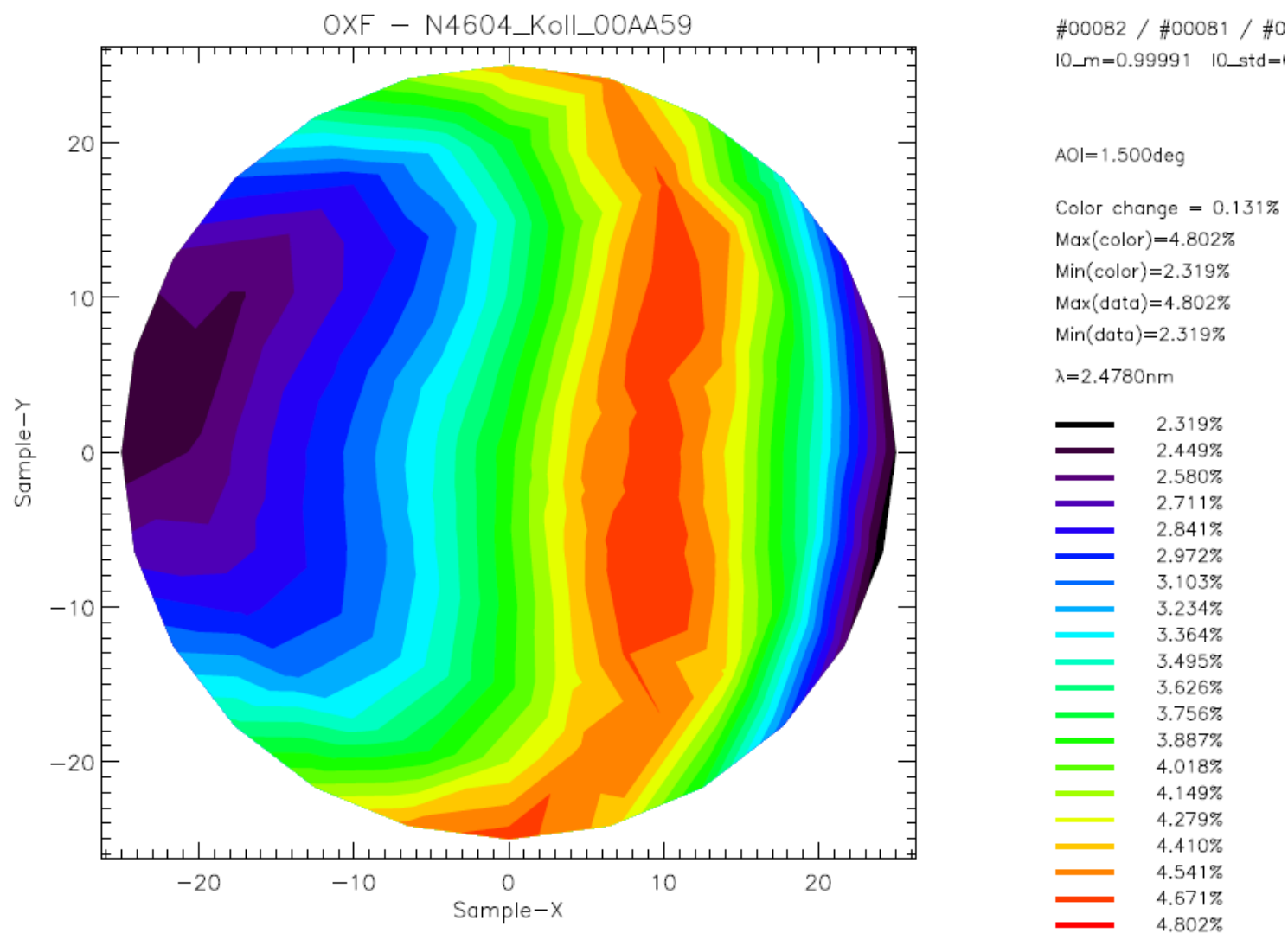
# Multilayer development for water window collector



# Collector mirror – 2015 status: EUV reflectance at different radii



# Collector mirror – 2015 status: Reflectance mapping at $\lambda = 2.478$ nm



**R = 3.66 %**

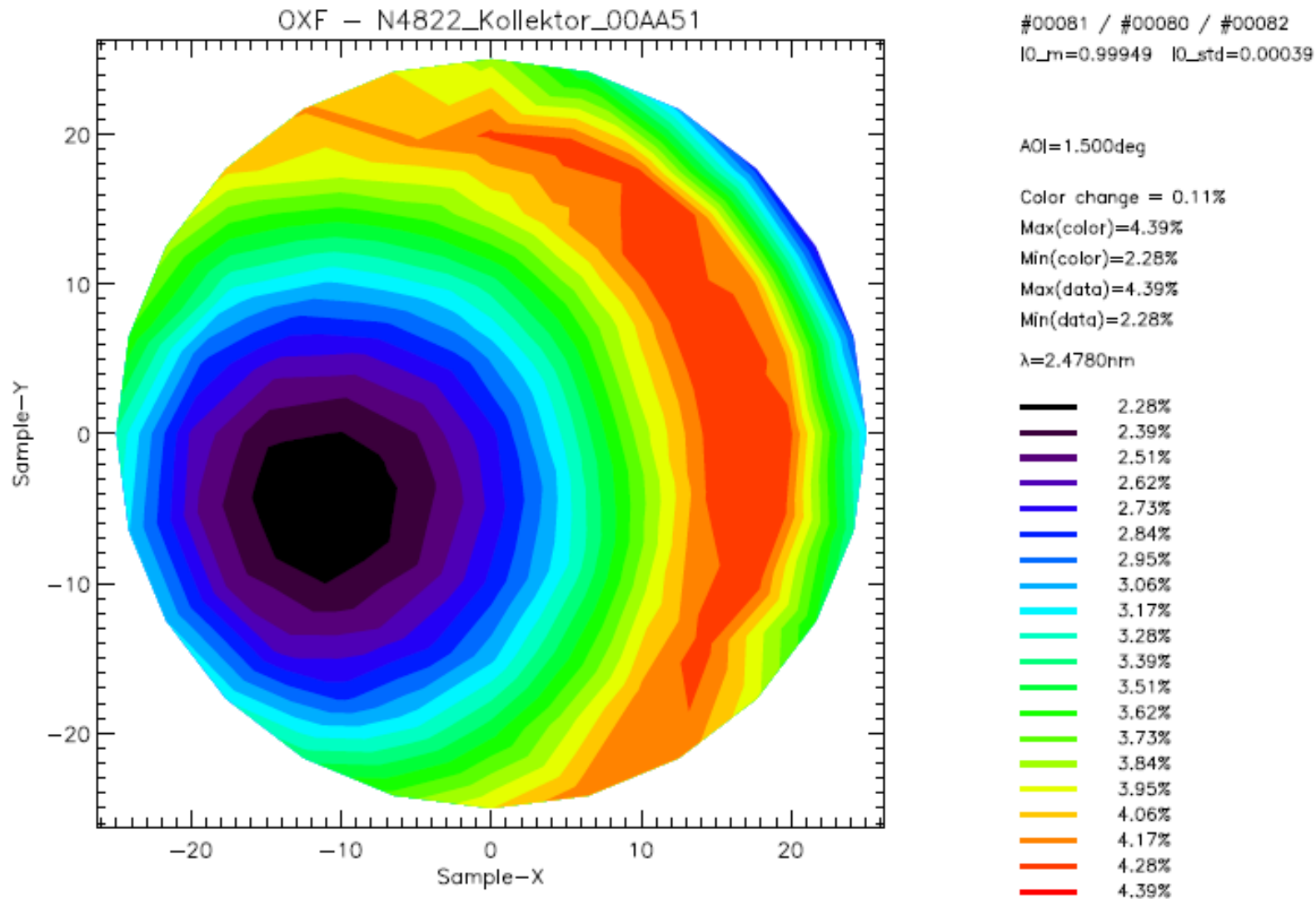
**$\lambda = 2.478$  nm**

**FWHM = 0.005 nm**

**AOI = 1.5 deg.**

Measured @PTB Berlin

# Collector mirror – today: Reflectance mapping at $\lambda = 2.478$ nm



**R = 3.60 %**

**(- 0.06 %)**

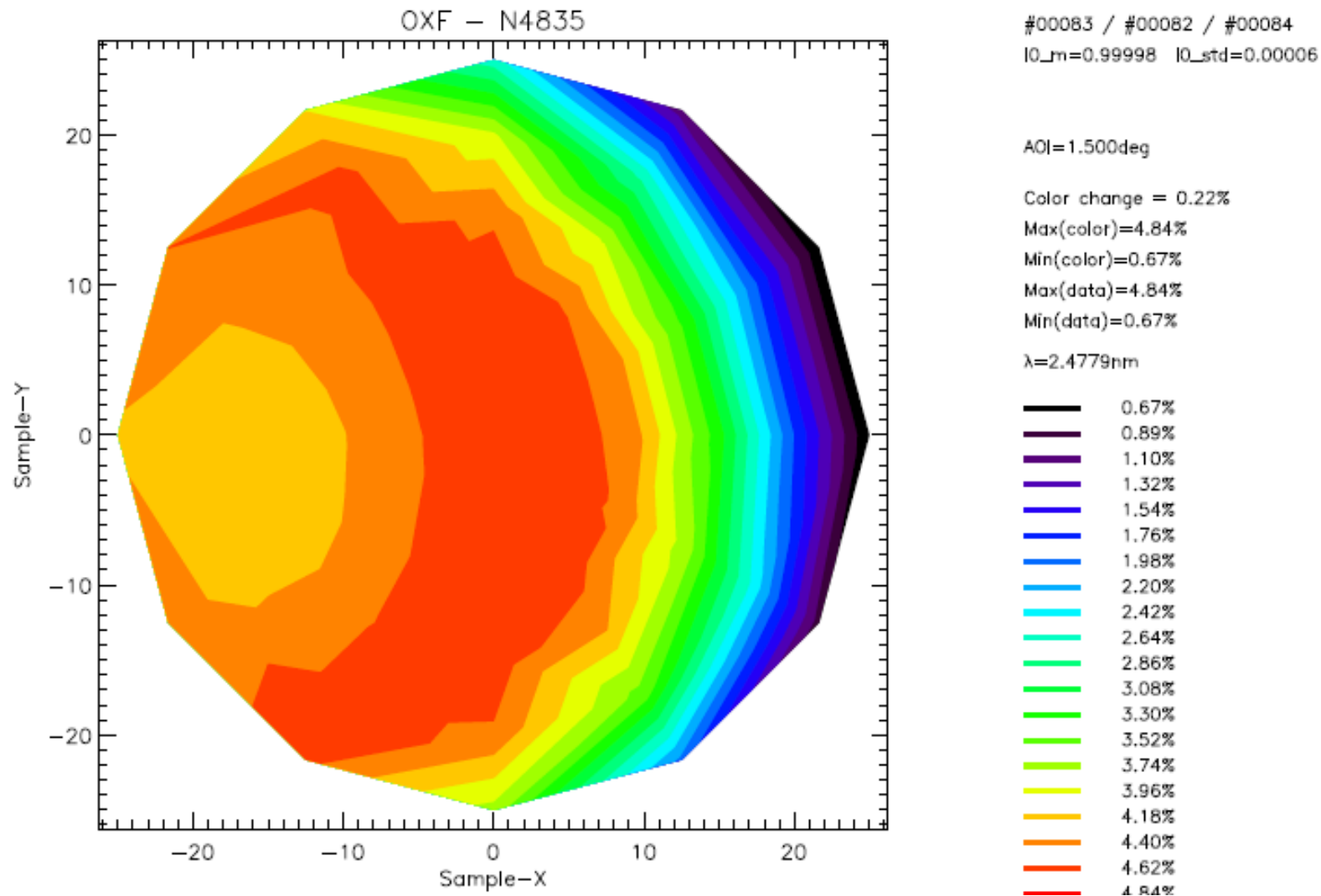
**$\lambda = 2.478$  nm**

**FWHM = 0.005 nm**

**AOI = 1.5 deg.**

Measured @PTB Berlin

# Collector mirror – today: Reflectance mapping at $\lambda = 2.478$ nm



**R = 3.78 %**

**(+ 0.12 %)**

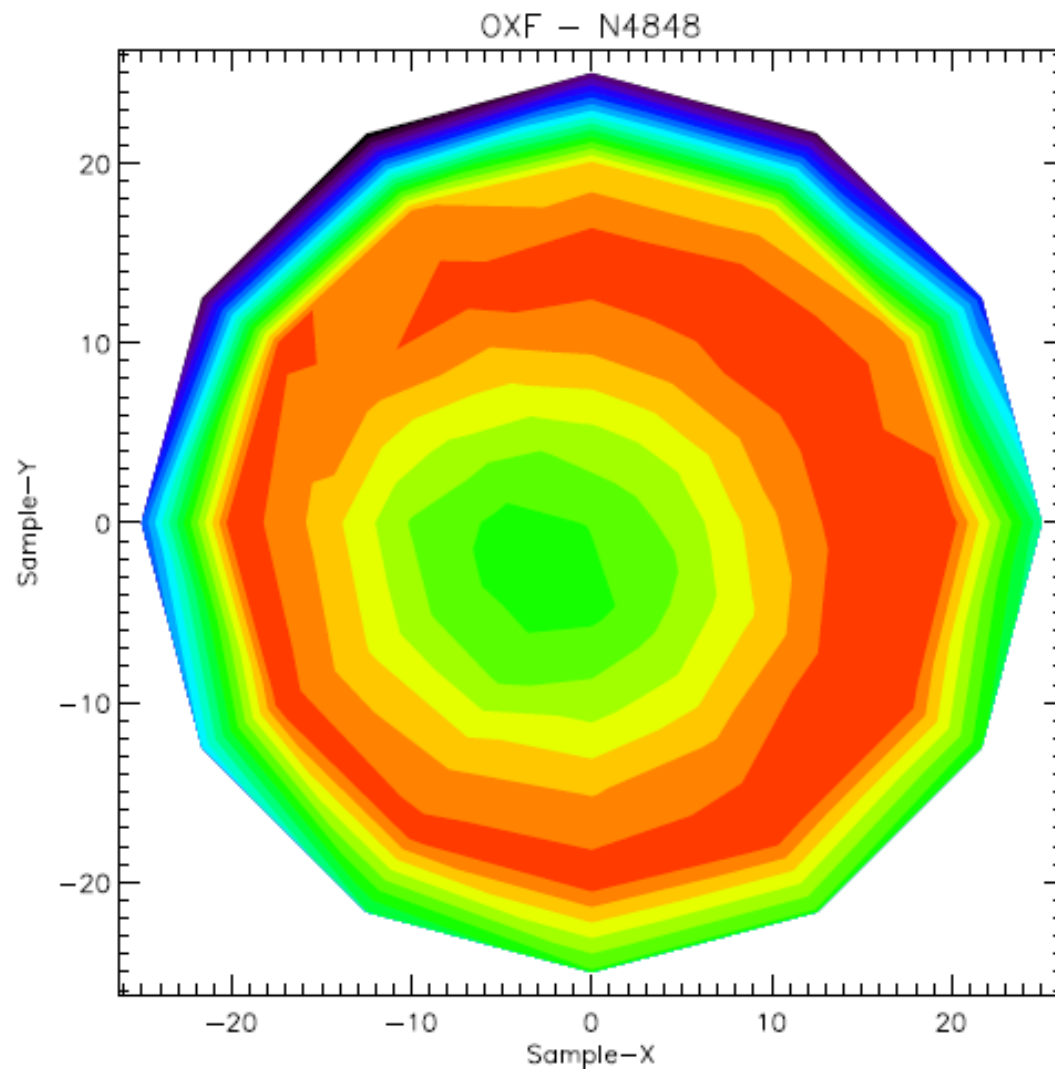
**$\lambda = 2.478$  nm**

**FWHM = 0.005 nm**

**AOI = 1.5 deg.**

Measured @PTB Berlin

# Collector mirror – today: Reflectance mapping at $\lambda = 2.478$ nm



#00133 / #00132 / #00134  
I0\_m=0.99993 I0\_std=0.00012

AOI=1.500deg

Color change = 0.08%

Max(color)=4.81%

Min(color)=3.38%

Max(data)=4.81%

Min(data)=3.38%

$\lambda=2.4780$ nm

3.38%
3.45%
3.53%
3.60%
3.68%
3.75%
3.83%
3.90%
3.98%
4.06%
4.13%
4.21%
4.28%
4.36%
4.43%
4.51%
4.58%
4.66%
4.73%
4.81%

**R = 4.51 %**

**(+ 0.85 %)**

**$\lambda = 2.478$  nm**

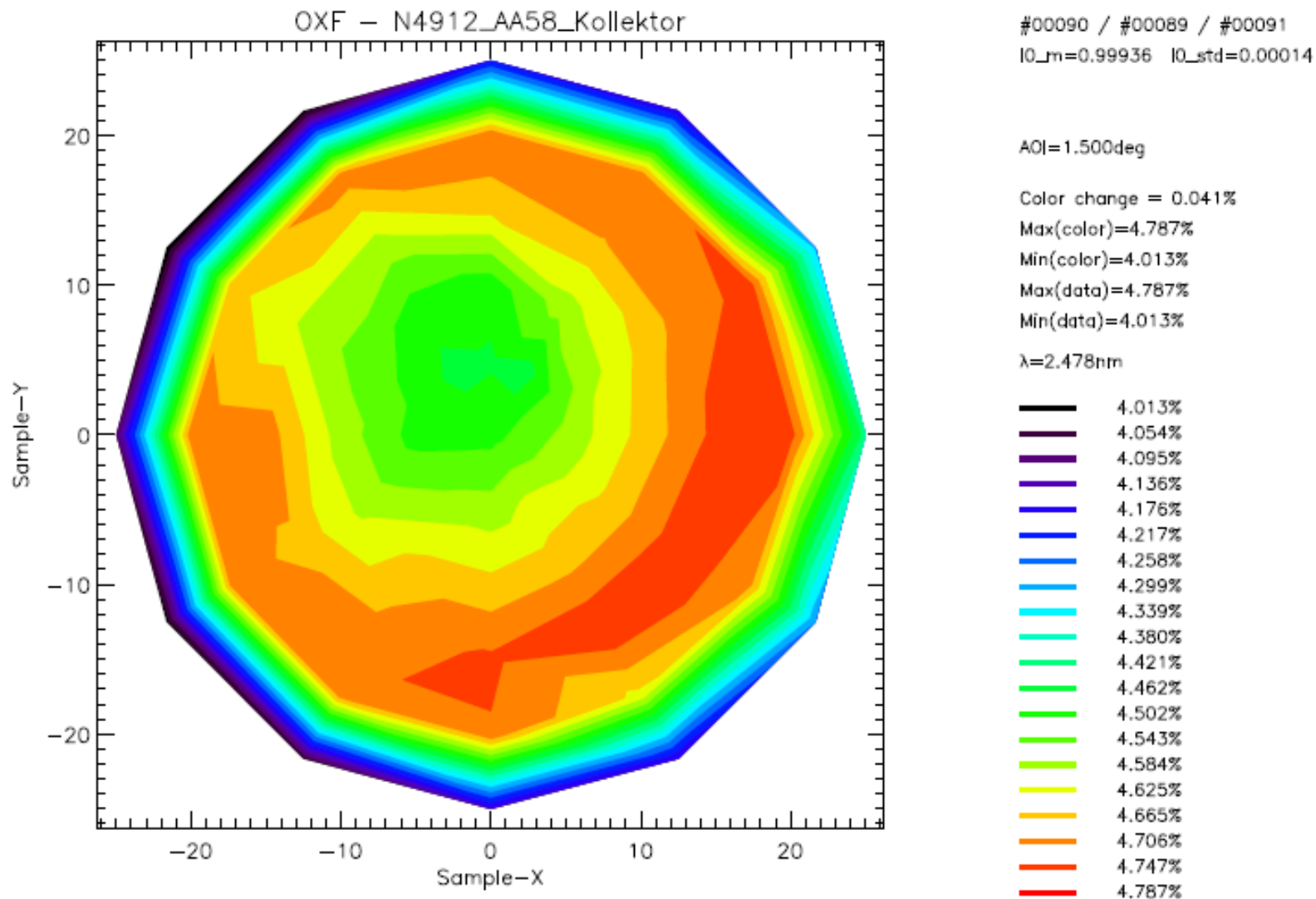
**FWHM = 0.005 nm**

**AOI = 1.5 deg.**

Measured @PTB Berlin



# Collector mirror – today: Reflectance mapping at $\lambda = 2.478$ nm



**R = 4.58 %**

**(+ 0.92 %)**

**$\lambda = 2.478$  nm**

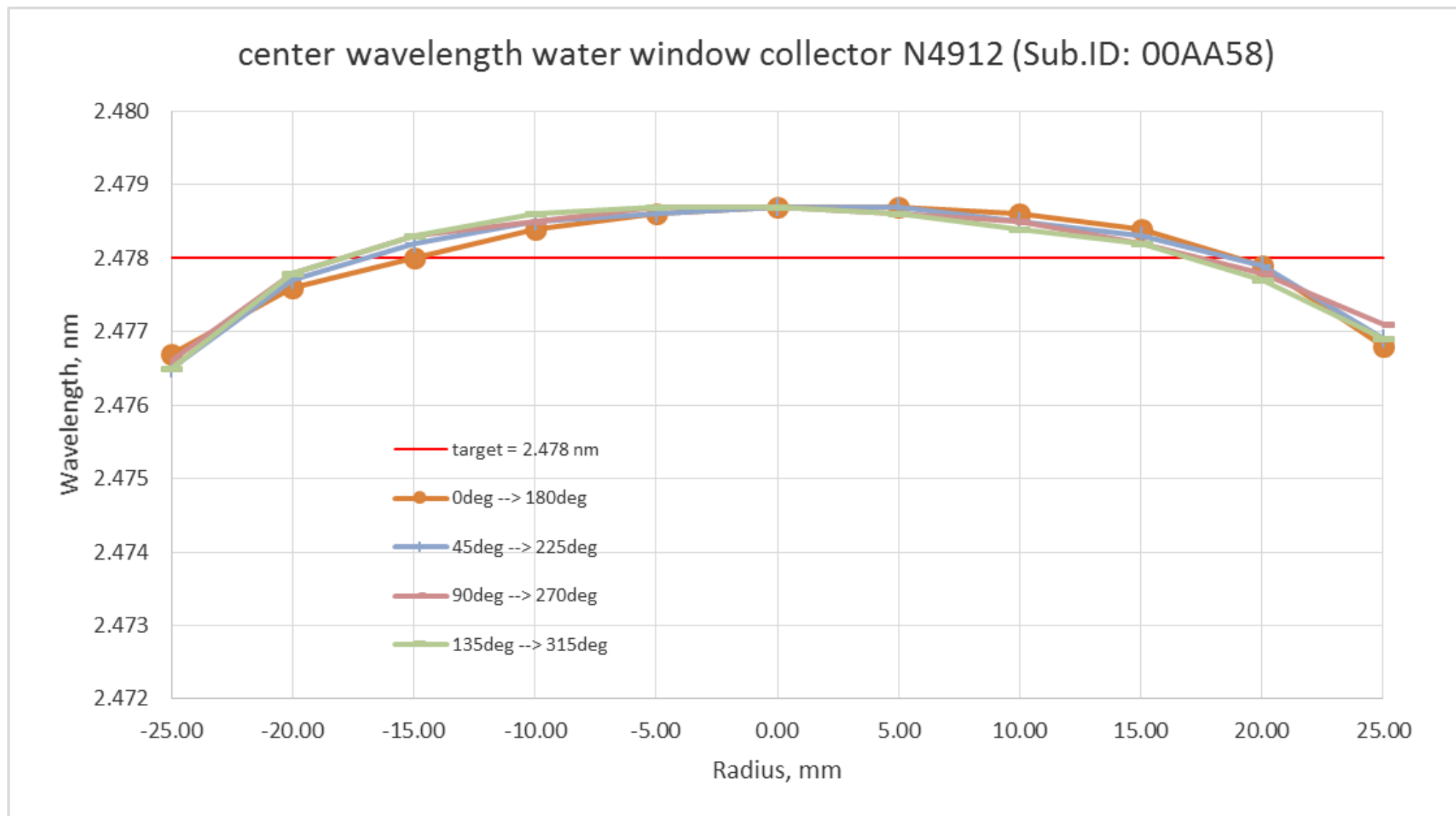
**FWHM = 0.005 nm**

**AOI = 1.5 deg.**

Measured @PTB Berlin

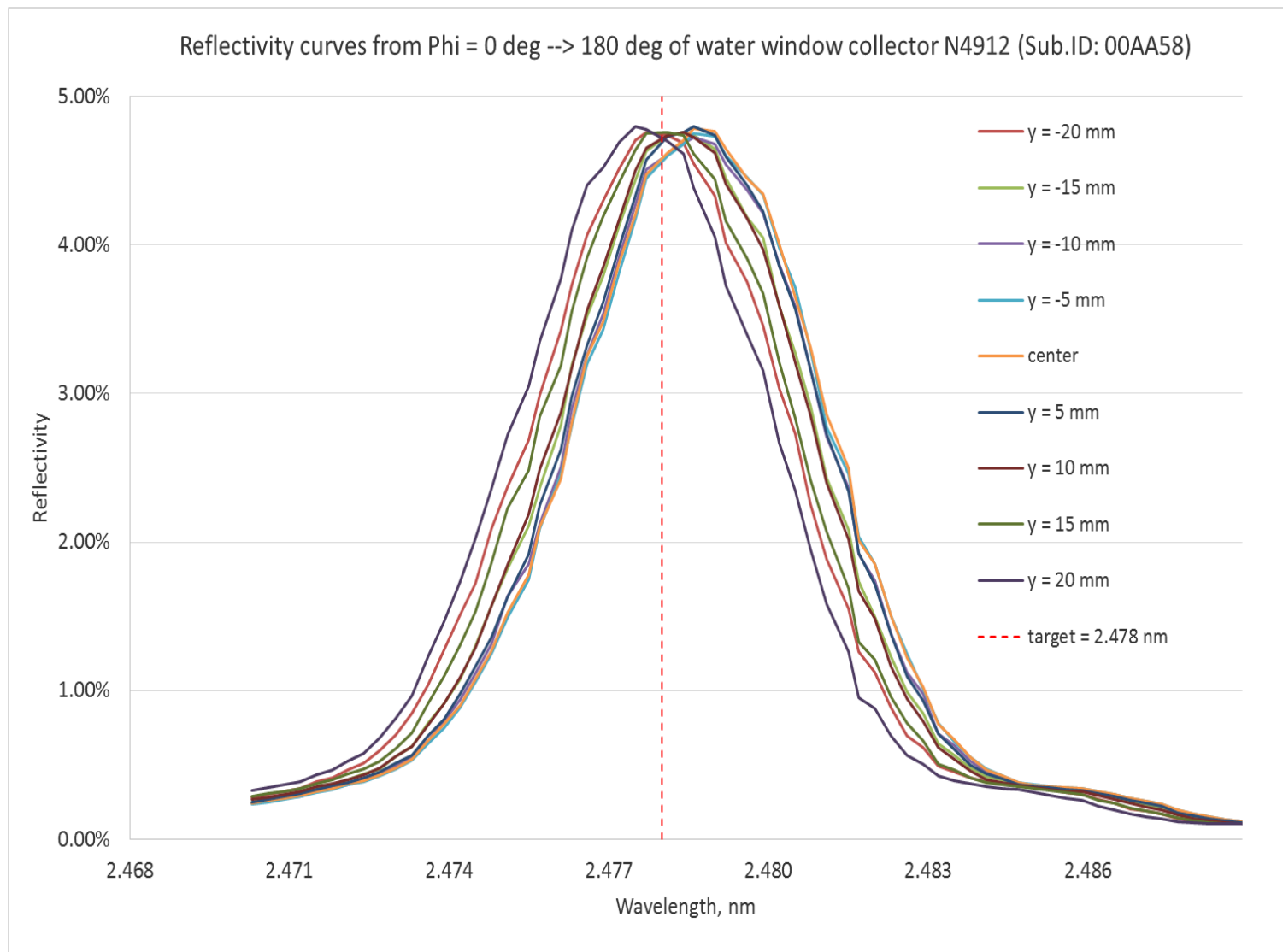


# 2016 multilayer collector mirror: Wavelength at different positions



Measured @PTB Berlin

# 2016 multilayer collector mirror: EUV reflectance at different radii

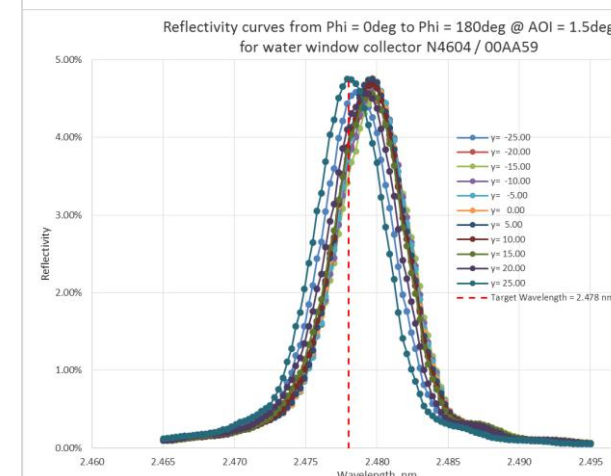


2015:  $R = 3.66\%$

2016:  **$R = 4.58\%$**

→ **25 % more photons!**

2015 status:



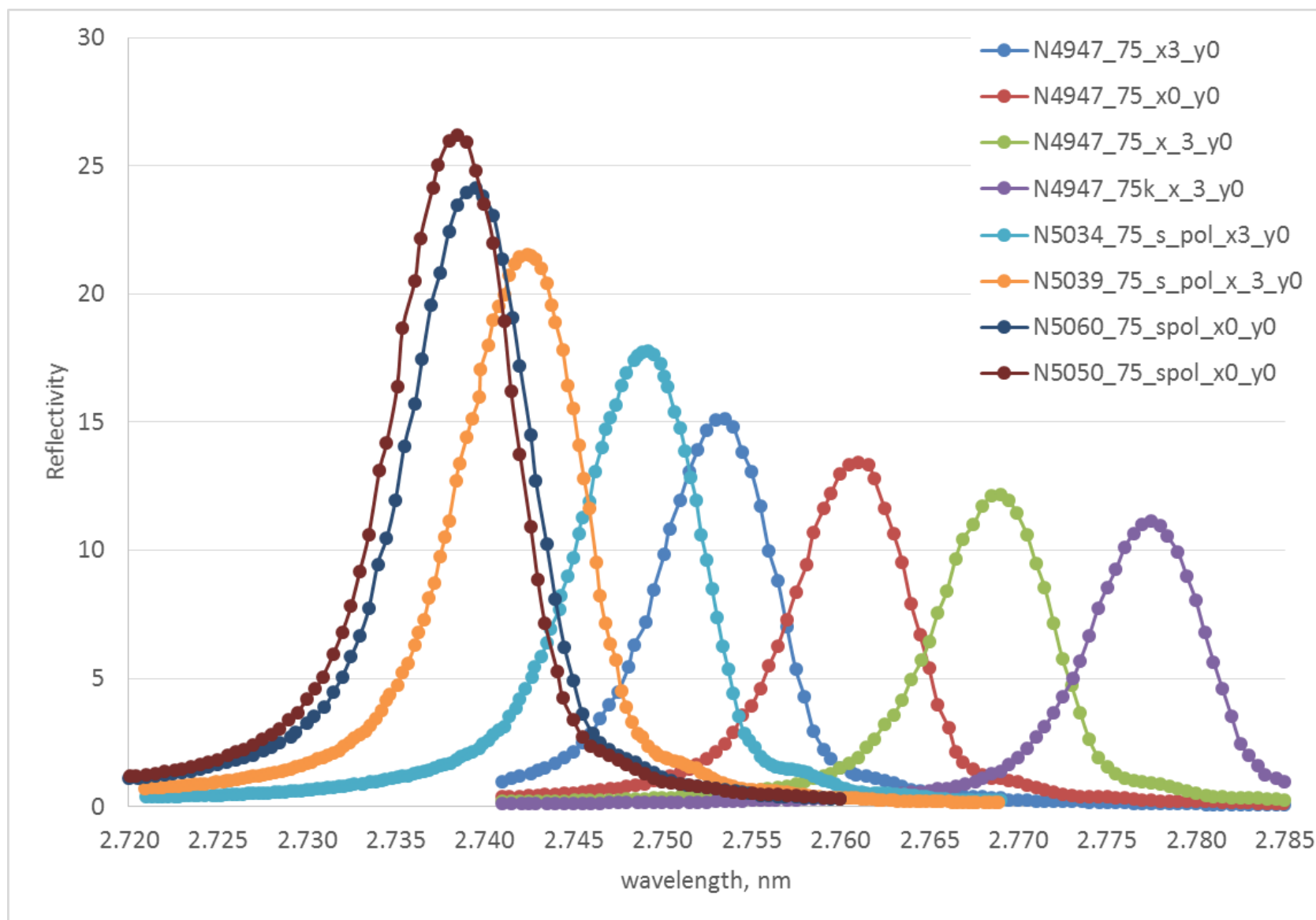
Measured @PTB Berlin

# Outline

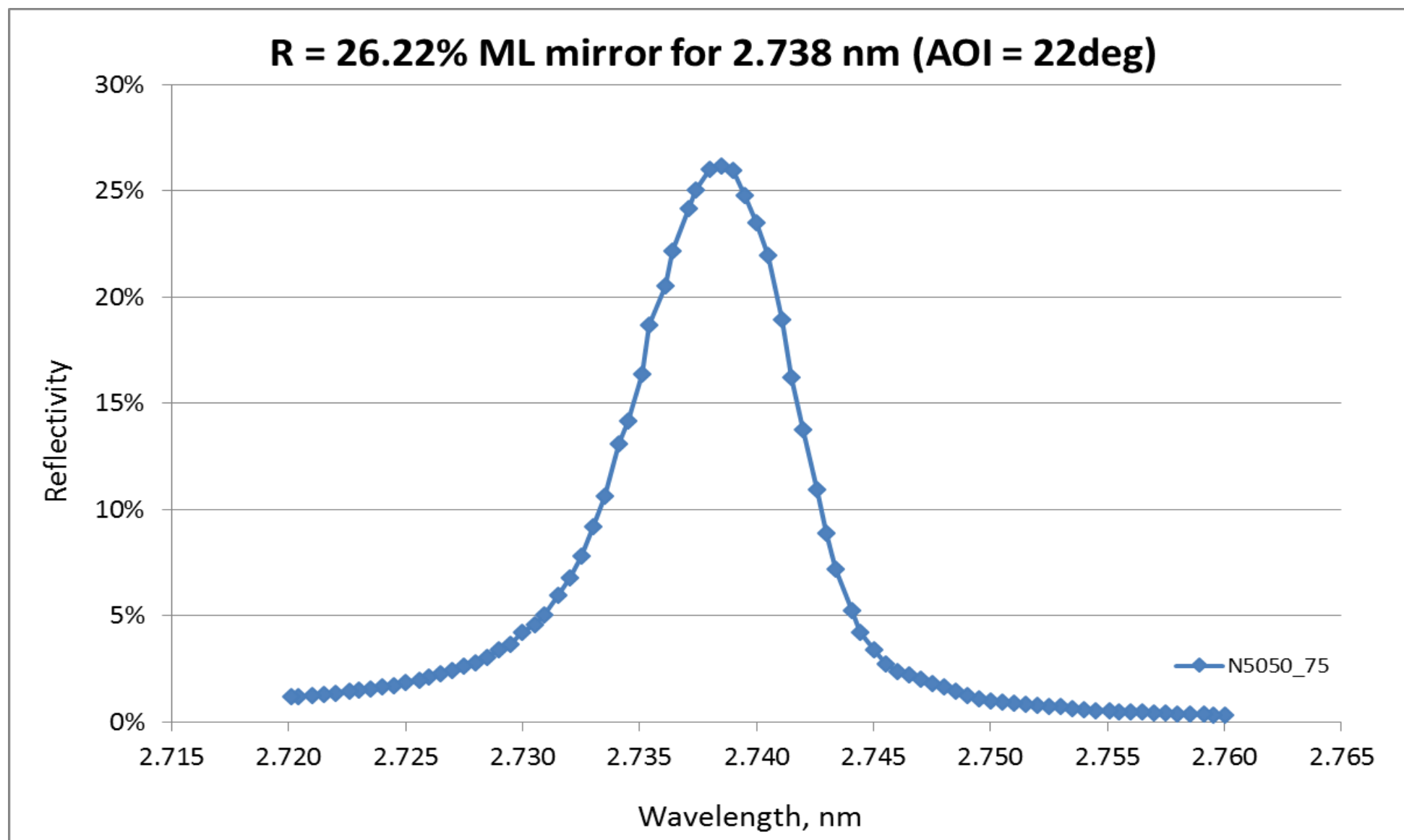
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# Multilayer development for 2.74 nm turning mirror

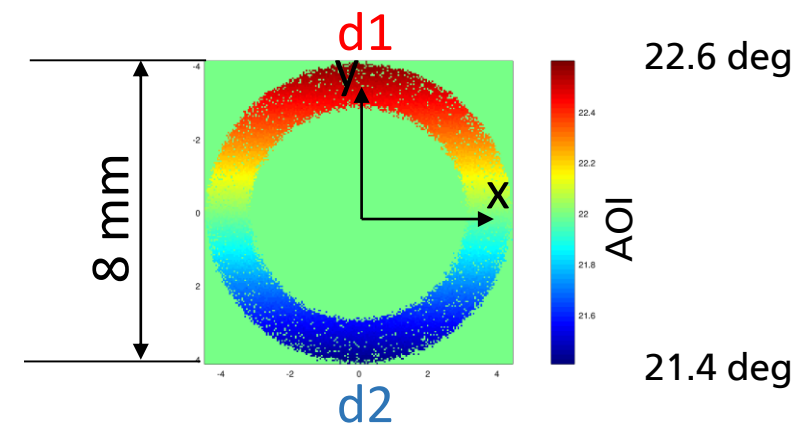
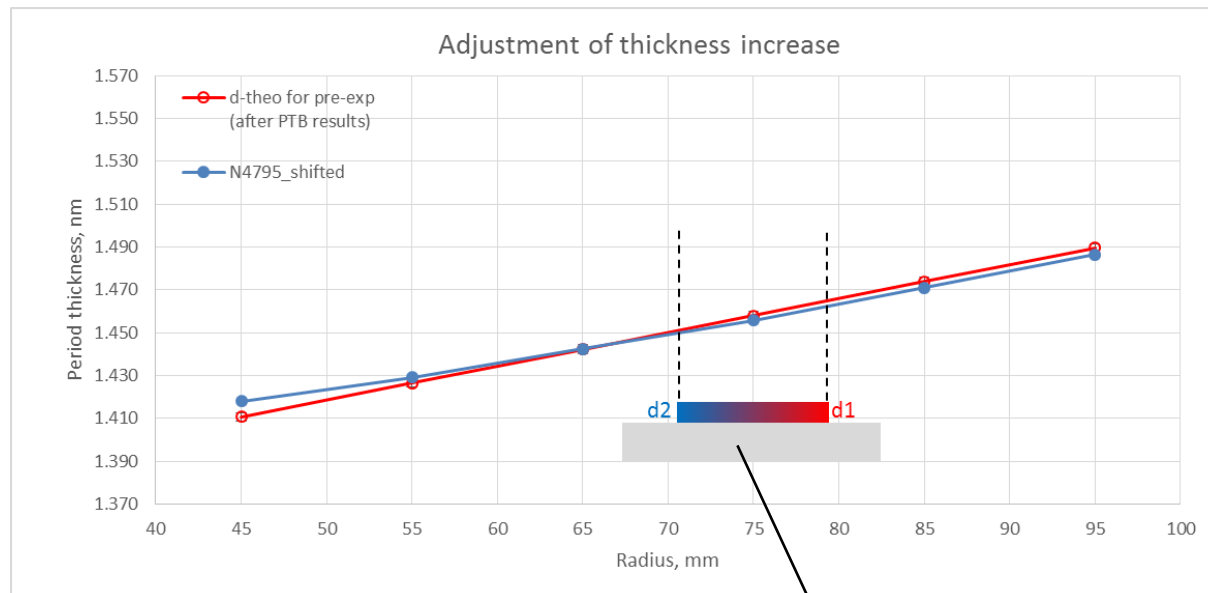


# Multilayer development for 2.74 nm turning mirror



# Graded multilayer mirror for $\lambda = 2.74$ nm – d-spacing results

## ■ Graded multilayer coating for turning mirror

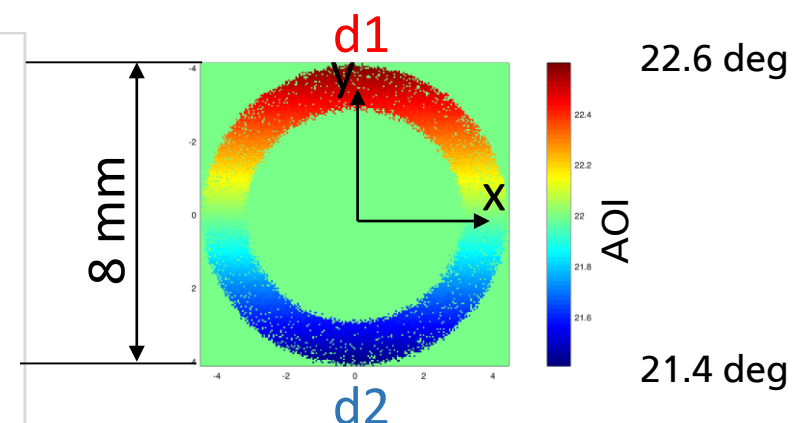
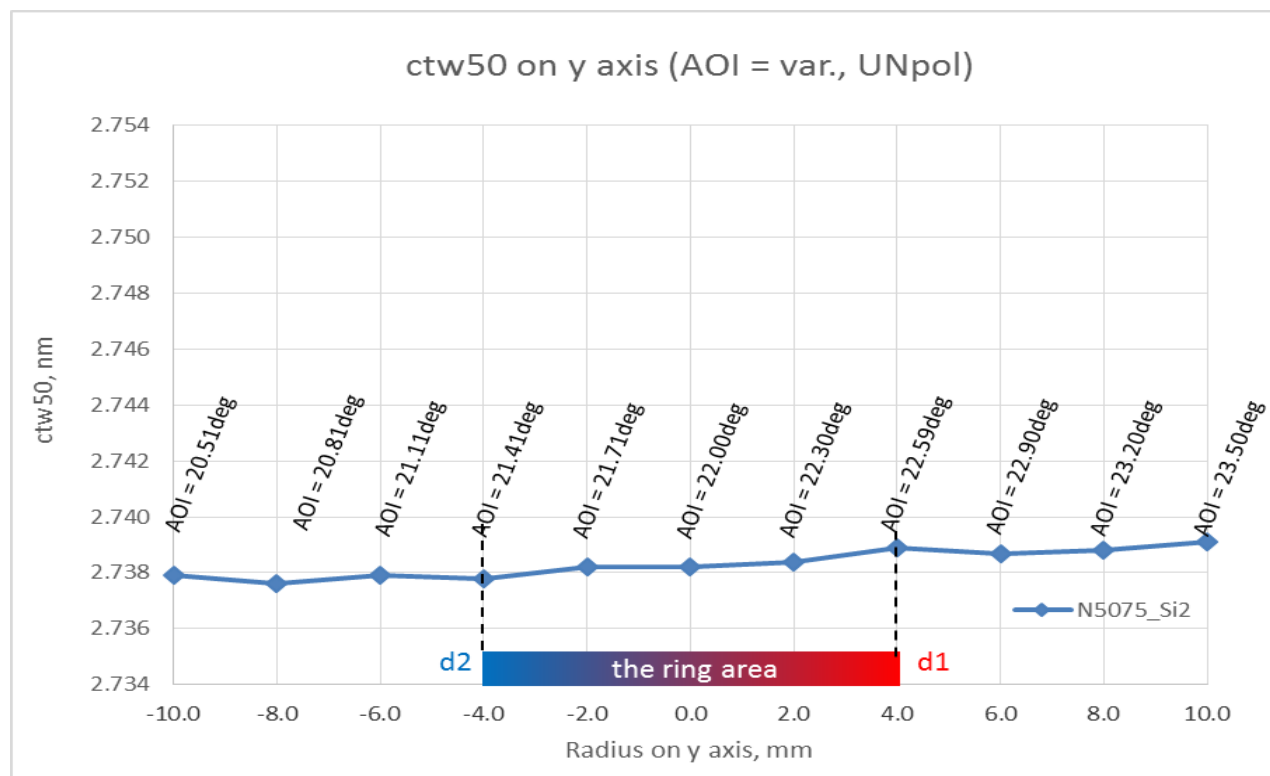


Period thickness

**d1 > d2** according to AOI

- Diameter of plane Si substrate: 25.4 mm
- Increasing of thickness gradient:  $\sim 1\%$  per 10 mm

# Graded multilayer mirror for $\lambda = 2.74$ nm – wavelength results



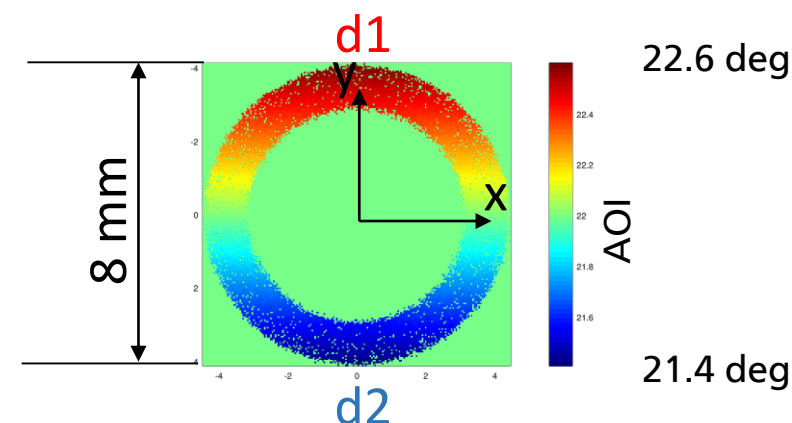
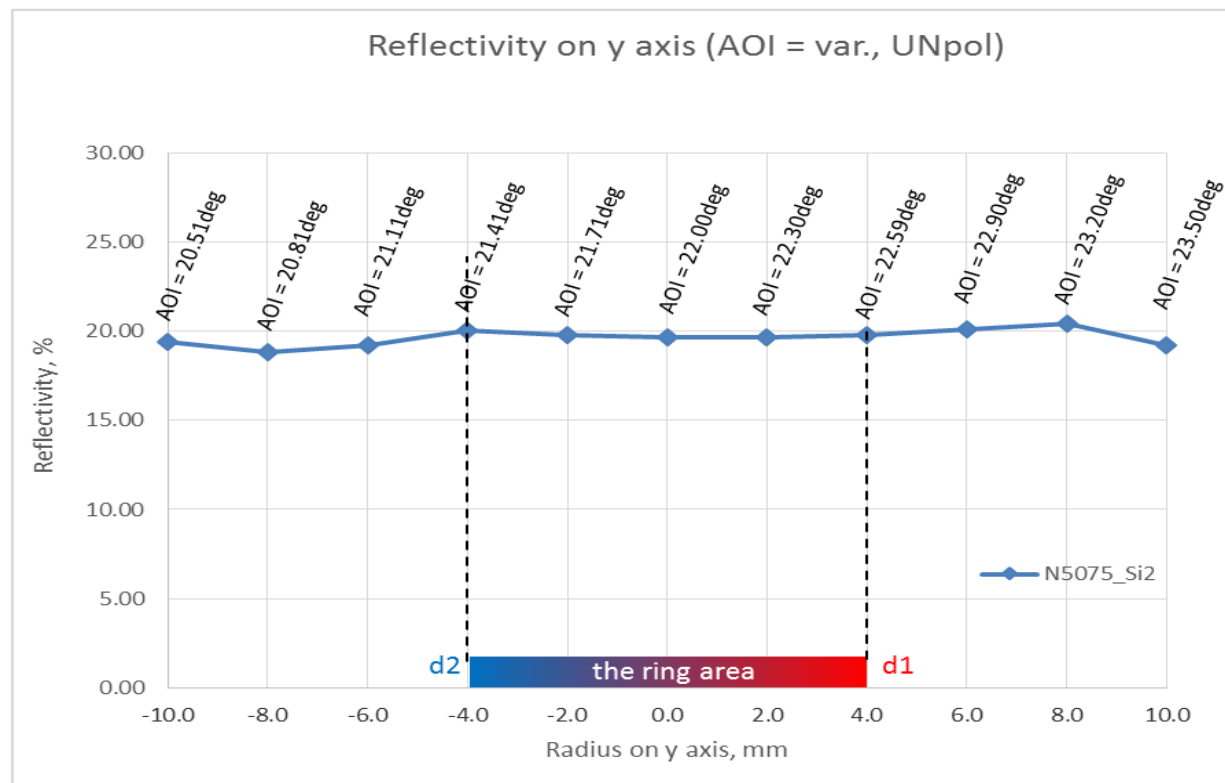
Period thickness

$d1 > d2$  according to AOI

■ Center wavelength within the ring area:  $\lambda = (2.7383 \pm 0.0006)$  nm

Measured @PTB Berlin

# Graded multilayer mirror for $\lambda = 2.74$ nm – reflectance results



Period thickness

$d1 > d2$  according to AOI

■ Peak reflectivity within ring area:  $R_{\text{unpol}} = 19.8 \% @ \text{AOI} = 22 \text{ deg}$

$R_{\text{s-pol}} = 24.1 \% @ \text{AOI} = 22 \text{ deg}$

Measured

@PTB Berlin



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- Fabrication of customized EUV multilayer optics from 2 nm to 100 nm

- Fabrication of customized hard and soft X-ray optics

- Reflectance level for water window region:

R = 18.22 % @ 2.422 nm (AOI = 2.5 deg; s-pol.) – Cr/V with barriers

R = 26.22 % @ 2.738 nm (AOI = 22 deg; s-pol.) – Cr/Ti with barriers

- Homogenous reflectance level for water window collector:

R = 4.58% @ 2.478 nm (AOI = 1.5 deg; s-pol) – Cr/V with barriers

# Acknowledgements

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- **KTH:**

Hans Hertz, Emelie Fogelqvist



- **MBI:**

Holger Stiel



- **PTB Berlin:**

Frank Scholze, Christian Laubis and team



- **Fraunhofer IOF:**

Thomas Müller, Michael Scheler, Steffen Schulze



**Thank you.**

**optiX fab.**

**[www.optixfab.com](http://www.optixfab.com)**